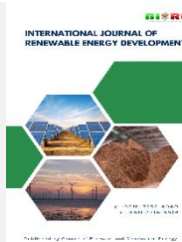




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Research Article

Development of WO₃/TiO₂-NT/Ti photoanode for simultaneously POME degradation, electricity generation, and hydrogen production in a photocatalysis-fuel cell system

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Abstract. This research presents a WO₃/TiO₂-NT/Ti photoanode for processing POME waste as well as producing electricity and hydrogen simultaneously. The photoanode in the form of nanocomposites was synthesized using an in-situ anodization method and characterized using Field Emission Scanning Electron Microscopy with Energy Dispersive X-ray (FESEM-EDX), X-ray Diffraction (XRD), Photoluminescence Spectroscopy (PL-Spectra), photocurrent transient, X-ray Photoelectron Spectroscopy (XPS), and UV-Visible Diffuse Reflectance Spectroscopy (UV-Vis DRS). The results showed that the WO₃/TiO₂-NT/Ti photoanode with 0.3 g of WO₃ precursor added during anodization exhibited the best PFC performance. The system achieved a COD degradation of 84%, hydrogen production of 11.18 mmol/m², and a maximum power density of 0.0375 mW/cm² under visible light irradiation, outperforming the variations with 0.5 g and 0.78 g WO₃ precursor. The enhanced performance was attributed to the formation of a heterojunction between WO₃ and TiO₂, as confirmed by characterization results and performance tests in COD degradation, electricity generation, and hydrogen production. Meanwhile, the addition of 0.5 g and 0.78 g WO₃ precursor reduced photocatalytic performance, likely due to excessive Na₂WO₄·2H₂O during anodization, which could partially cover the active TiO₂-NT/Ti surface and alter the electrochemical oxidation process. The developed WO₃/TiO₂-NT/Ti photoanode offers a promising solution for simultaneous wastewater treatment, clean hydrogen production, and electricity generation, with potential applications in sustainable palm oil processing industries and future renewable energy technologies.

Keywords: Electricity Generation, Hydrogen Production, Palm Oil Mill Effluent (POME), Photocatalysis-Fuel Cell, WO₃/TiO₂-NT/Ti Photoanode



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1. Introduction

Palm Oil Mill Effluent (POME) is increasing along with a rise in the palm oil processing industries in Indonesia. Approximately 5.0–5.7 tons of water are required to generate 1 ton of crude palm (Kamyab *et al.*, 2018). This process generate large POME, posing a significant health concern due to the high concentration of organic matter (16,000–50,000 mg/L COD) (Madaki & Seng, 2013; Tabassum *et al.*, 2015). For POME treatment, several methods have been explored including anaerobic digestion (Tan *et al.*, 2018), advanced oxidation processes (Thanekar *et al.*, 2020), photocatalytic treatment (Alhaji *et al.*, 2016), and anaerobic oxidation (Puyol *et al.*, 2017). Compared to others, photocatalytic treatment is faster and more efficient than commonly used biological methods. Existing POME treatment focuses only on waste management without generating valuable by-products. Therefore, this research aimed to develop POME degradation system that combines photocatalysis and fuel cell technology to degrade organic compounds in POME as well as simultaneously produce electricity and hydrogen.

As an advanced photocatalysis treatment method, Photocatalysis-Fuel Cell (PFC) system is generates electricity through electron transfer during organic compound degradation (He *et al.*, 2022; Lianos, 2017; Ong *et al.*, 2019). The system uses semiconductor materials as photoelectrodes activated by light, consisting of photoanode and photocathode connected through an external circuit. According to (Lui *et al.*, 2019), photoanode function as strong oxidizing electrode for organic waste degradation, while the photocathode accepts electrons to produce electricity. The semiconductors used in PFC system are divided into n-type and p-type, serving as the photoanode and photocathode, respectively (Z. Wang *et al.*, 2021).

The selection of photoelectrodes is essential for the efficiency of the PFC system. In single photoelectrode system where only anode is illuminated, common photoanodes include TiO₂/Ti, ZnO, and TNA/Ti, with Pt often used as the cathode. Meanwhile, in dual photoelectrode systems where both anode and cathode are illuminated, photoanode-photocathode combinations such as TiO₂/Ti-Cu₂O/Cu, WO₃/W-Cu₂O/Cu, and g-C₃N₄/Fe/TiO₂-WO₃ are used (He *et al.*, 2022). Dual

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photoelectrode systems offer advantages such as better light harvesting, higher charge transfer rates, and lower charge recombination (Vasseghian *et al.*, 2020).

Recent research on photoanode materials for PFC systems has focused on improving both degradation efficiency and electricity generation. Chen *et al.*, (2012) used a WO_3/W photoanode, achieving degradation efficiency of 58%, 63%, and 74% for phenol, rhodamine B, and Congo red, respectively, after 5 hours of illumination. Lee *et al.*, (2016) applied a ZnO/Zn photoanode for reactive green 19 degradation, achieving 100% decolorization and 92% mineralization at a 10 mg/L dye concentration, with a peak power density of 1.2696 mW/cm^2 . Furthermore, Xia *et al.*, (2016) used a $\text{BiVO}_4/\text{WO}_3/\text{W}$ photoanode in PFC systems, obtaining a current density of 0.0002 W/cm^2 in tetracycline hydrochloride degradation. J. Li *et al.*, (2013) showed the effectiveness of TiO_2/Ti photoanodes for methyl orange, methylene blue, and congo red degradation, with efficiencies of 67%, 87%, and 83%, respectively. Maximum current density and power density were 0.23 mA/cm^2 and 0.00036 W/cm^2 , respectively.

The combination of photoanode-photocathode in PFC system has only used $\text{ZnO}/\text{Zn-Pt}$ (Moksin *et al.*, 2021) and $\text{TiO}_2/\text{ZnO}/\text{Zn-TiO}_2/\text{CuO}/\text{Cu}$ (Kee *et al.*, 2020) for POME treatment and electricity generation. However, ZnO/Zn is unstable and less responsive to visible light. This limits the potential for solar applications and remains costly due to Pt usage. Titanium dioxide (TiO_2) has been extensively developed as a photoanode for PFC systems and remains a primary option due to low cost, environmental friendliness, and chemical stability. TiO_2 can also be synthesized as nanotubes (NT), showing more efficient photocatalytic activity compared to regular TiO_2 (Kustiningsih *et al.*, 2023). WO_3 has been widely investigated for its strong oxidation power and visible light responsiveness, which enhances the potential for PFC systems to operate effectively under sunlight (Mahadik *et al.*, 2023). Despite these advancements, research on photocatalysis-fuel cell (PFC) has focused on the degradation of organic compounds and electricity generation, without investigating hydrogen production.

TiO_2 on titanium (Ti) substrates is widely used due to the photocatalytic properties and chemical stability. However, the limited visible-light responsiveness of TiO_2 due to large bandgap, shows the need for improvements. In this context, WO_3 is a promising semiconductor for enhancing the performance of TiO_2 . The visible-light responsiveness and more positive valence band position help to oxidize water and organic compounds more effectively. The WO_3/TiO_2 composite has been extensively studied as an efficient photocatalyst for degrading organic pollutants in water, using UV and visible light spectra (Luo *et al.*, 2013; Mokhtarifar *et al.*, 2020). However, the application as a photoanode in electrochemical systems remains underexplored, presenting opportunities for future multifunctional developments.

Based on the description, this research presents a novel method in the development of $\text{WO}_3/\text{TiO}_2\text{-NT}/\text{Ti}$ photoanode, where WO_3 and $\text{TiO}_2\text{-NT}$ are directly integrated in-situ during the anodization process of Ti. This varied significantly from previous investigations where WO_3/TiO_2 composites were typically used as powders rather than photoanodes. The innovative method also introduced a unique strategy for composite semiconductor fabrication in a single-step process. Furthermore, this research was the first to explore hydrogen production within PFC systems, which primarily focused on organic compound degradation and electricity generation.

2. Materials and Method

2.1 Materials

POME was obtained from a palm oil mill in Central Kalimantan, Indonesia. The samples collected were stored at room temperature until use. The POME was filtered using filter paper to remove impurities prior to performance. Ti foil from Shaanxi Yunzhong Metal Technology Co., LTD was used for photoanode fabrication as the substrate and platinum (Pt) electrode. The anodization process included hydrofluoric acid (HF, Merck, 40%), nitric acid (HNO_3 , Merck, 65%), and hydrochloric acid (HCl, 37%) to etch the titanium surface. To develop the $\text{WO}_3/\text{TiO}_2\text{-NT}/\text{Ti}$ photoanode, ammonium fluoride (NH_4F , Sigma Aldrich) and sodium tungstate dihydrate ($\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$, Sigma Aldrich), were used. Glycerol (P&G Chemicals, 98%) and distilled water functioned as a solvent. Potassium hydroxide (KOH, Sigma Aldrich) was used as electrolyte during the PFC performance test. All chemicals were used as received without any further modifications or adjustments.

2.2 Synthesis of $\text{WO}_3/\text{TiO}_2\text{-NT}/\text{Ti}$ photoanode

The photoanode synthesis was performed using in-situ anodization. A Ti sheet (99% purity, 0.3 mm thickness, 4 cm x 8 cm) served as the anode, and a Pt (1 mm thickness, 4 cm x 8 cm) as the cathode. Before anodization, the Ti sheet was sanded with 1500-grit sandpaper, cleaned using soap water, and chemically polished in a solution of HF, HNO_3 , and H_2O (1:3:46 by volume) for 1 minute, followed by rinsing with distilled water. Anodization was carried out in 150 mL of glycerol electrolyte containing 0.5% NH_4F (1 g), 25% water (50 mL), and a varied amount of $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$ (0.3 g, 0.5 g., and 0.78 g) under magnetic stirring and a constant voltage of 50 V for 2 hours. This was followed by sonication for 5 minutes in distilled water to remove residual electrolytes remaining from the anodization process. Finally, the sample was crystallized through calcination at 550°C for 3 hours. The samples were labeled based on the amount of sodium tungstate used, with 0.3 g, 0.5 g, and 0.78 g $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$ designated as TW3, TW5, and TW7, respectively. Meanwhile, the sample without the addition of $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$ was labeled as $\text{TiO}_2\text{-NT}$.

2.3 Characterizations of $\text{WO}_3/\text{TiO}_2\text{-NT}/\text{Ti}$ photoanode

The morphology and elemental composition of the synthesized photoanode were analyzed using Field Emission Scanning Electron Microscope (FESEM, Thermo Scientific Quattro S completed with EDS detector) at 10 kV and equipped with Energy Dispersive X-ray spectroscopy (EDX). X-ray Diffraction experiment was performed on an EMPYREAN diffractometer with $\text{Cu K}\alpha$ radiation ($\lambda = 0.15418 \text{ \AA}$ at 40 kV and 30 mA). The diffraction pattern was recorded from 5° to 89° with a step size of 0.02°. Photoluminescence Microspectrometer Horiba Scientific iHR320 was used with a 325 nm laser beam to provide insights into the electron-hole recombination dynamics. Subsequently, photocurrent was carried out with Palmsense4 Potentiostat in 3 electrode system vs Ag/AgCl and Pt as counter electrode in 0.1 M KOH electrolyte using EPILED LED 410-420 nm as light source. X-ray photoelectron spectroscopy (XPS) was obtained using XPS Kratos AXIS SUPRA PLUS. The optical properties and bandgap values were determined using the Kubelka-Munk functions from UV-Visible Diffuse Reflectance Spectra (UV-Vis DRS, Agilent Cary 60 UV-Vis Spectrophotometer). The data were obtained in the range of 300-600 nm.

2.4 Development of the PFC system setup

The photocatalysis-fuel cell (PFC) system reactor used in this research has internal dimensions of 12 x 12 x 5 cm, with quartz glass windows (10 x 10 cm) on both sides to allow light irradiation. The distance between the photoanode and photocathode was fixed at 2 cm. The light source consisted of 16 pcs 1 W LED lamps EPILEDs (410–420 nm), positioned on all four sides of the photoanode and photocathode. The reactor was made airtight to facilitate hydrogen production monitoring, equipped with copper wires and a 10 Ω resistor connecting the photoanode to Cu₂O/Cu as the photocathode. The PFC system was agitated in moderate stirring without applying external potential. Before the experiment, the reactor was purged with nitrogen gas to remove any oxygen content, ensuring an oxygen-free environment for the process.

2.5 Assessment of the PFC Performance

The PFC was conducted in PFC system reactor filled with 600 mL of POME (initial concentration of 100 mg/L). The electrolyte used was potassium hydroxide (KOH, Sigma Aldrich). The sampling of POME solution was collected at 60-minute intervals during the 240-minute experiment. The COD removal was measured using HR COD vials (HACH) and heated using a block digester (DRB200). The absorbance of the samples was measured using a UV-Vis spectrophotometer (Genesys 10S) at specific wavelengths. Absorbance readings for COD removal were taken at 605 nm and concentration reduction was monitored using Equation (1).

$$\% \text{ COD Removal} = \frac{C_0 - C}{C_0} \times 100 \quad (1)$$

where, C_0 and C denote the concentrations of COD in mg/L (ppm) at the initial time and at specific time intervals, respectively. Electricity generation (voltage) was monitored using a MASTECH MS8229 digital multimeter. The hydrogen production was determined using Gas Chromatography (Shimadzu GC-2014-C114849) equipped with a Molecular Sieve (MS) Hydrogen 5A column, using argon as the carrier gas with a known retention time. Sampling was performed at least in duplicates and the average values were used.

3. Results and Discussion

3.1 X-ray diffraction (XRD) analysis

The crystal structures formed during calcination on crystal size were analyzed using X-ray diffraction (XRD), as shown in Figure 1. The diffraction peaks were observed corresponding to the structural components of the photoanode. The anatase TiO₂ peaks appeared at $2\theta = 25.4^\circ$, 37.1° , and 48.14° , while WO₃ was visible at $2\theta = 55.16^\circ$. The average crystallite size of the anatase phase was 28.5 nm and WO₃ was 30.5 nm. The remaining peaks corresponded to Ti, which served as the catalyst substrate. These results were confirmed by the JCPDS data for WO₃ (No. 83-0950) and anatase TiO₂ (No. 21-1272) (W. Li *et al.*, 2014; Momeni & Ghayeb, 2016).

3.2 Photocurrent transient characterization

Photocurrent transient testing was performed using a Palmsens4 potentiostat with a three-electrode configuration. TiO₂ nanotube arrays (TiO₂-NT/Ti) and WO₃/TiO₂-NT/Ti were the working electrodes. Pt and Ag/AgCl were counter and reference electrodes respectively, at a constant potential of 0.5

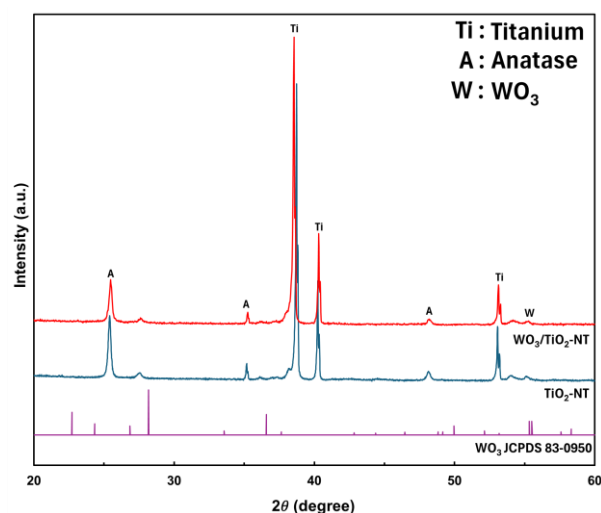


Fig. 1 XRD Pattern of WO₃/TiO₂-NT/Ti and TiO₂-NT/Ti Photoanode

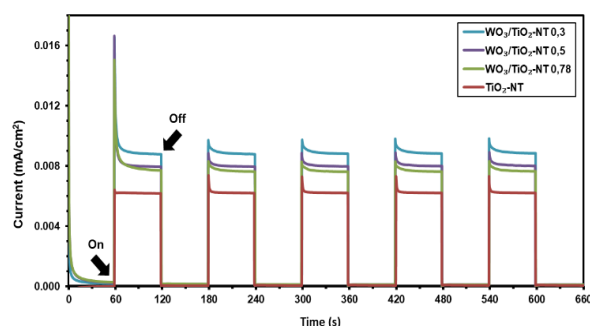


Fig. 2 Amperometric I-t curve of WO₃/TiO₂-NT/Ti and TiO₂-NT/Ti photoanode at 0.5 V bias vs Ag/AgCl

V in 0.1M KOH solution (Bi *et al.*, 2020). The results showed that WO₃/TiO₂-NT/Ti generated a photocurrent of 0.009, 0.008, and 0.0075 mA/cm² for TW3, TW5, and TW7 respectively under illumination. Meanwhile, TiO₂-NT generated only 0.0061 mA/cm². A 16 W LED light source was used to obtain the results with a wavelength range of 410–420 nm. Figure 2 shows the amperometric I-t curve for TiO₂-NT/Ti and WO₃/TiO₂-NT/Ti.

3.3 Photoluminescence spectroscopy

Figure 3 shows the photoluminescence characterization results of the TiO₂-NT/Ti and WO₃/TiO₂-NT/Ti photoanodes. The results showed that nanocomposite formation successfully suppressed the recombination rate of holes and electrons. In

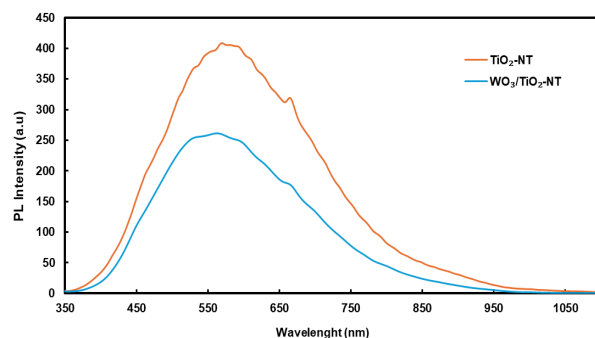


Fig. 3 Photoluminescence spectra of TiO₂-NT/Ti and WO₃/TiO₂-NT/Ti photoanode

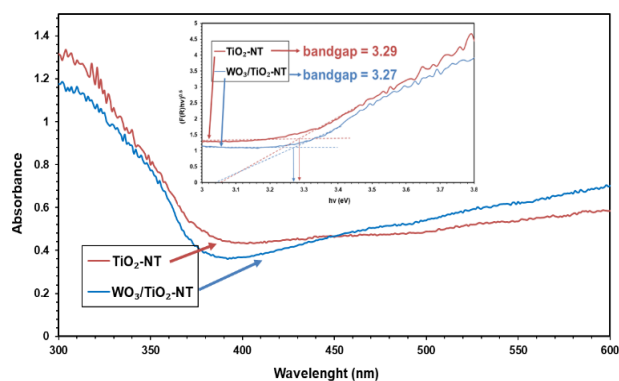


Fig. 4 UV-Vis DRS Spectrum of $\text{TiO}_2\text{-NT/Ti}$ and $\text{WO}_3/\text{TiO}_2\text{-NT/Ti}$ photoanode

comparison with $\text{TiO}_2\text{-NT/Ti}$, photoluminescence peak of the $\text{WO}_3/\text{TiO}_2\text{-NT/Ti}$ nanocomposite was lower suggesting weaker electron transfer. This lower peak showed a reduction in electron-hole recombination, which was desirable for improved photocatalytic performance.

3.4 UV-Vis DRS

The UV-Vis DRS analysis compared the optical properties of $\text{TiO}_2\text{-NT}$ and the $\text{WO}_3/\text{TiO}_2\text{-NT}$ composite photoanode by evaluating their absorbance spectra and bandgap energies. The absorbance spectra in Figure 4 showed that $\text{TiO}_2\text{-NT}$ had stronger light absorption in the UV region (300–450 nm), which was a feature of anatase-phase TiO_2 (Sim *et al.*, 2020). However, the introduction of WO_3 into the $\text{TiO}_2\text{-NT}$ structure caused a decrease in UV absorbance due to modifications in surface properties or increased light scattering (Mokhtarifar *et al.*, 2020). However, $\text{WO}_3/\text{TiO}_2\text{-NT}$ was found to enhance absorbance in the visible-light region (450–600 nm). This showed that the addition of WO_3 improved light-harvesting capabilities in the visible range, which was essential for extending photocatalytic activity (Luo *et al.*, 2013).

Figure 4 shows the Tauc plot derived from the Kubelka-Munk function. The results showed slight narrowing of the bandgap energy (E_g) for $\text{WO}_3/\text{TiO}_2\text{-NT}$ compared to $\text{TiO}_2\text{-NT}$. Measurement of $\text{TiO}_2\text{-NT}$ bandgap was at 3.29 eV, consistent with typical TiO_2 values (Phromma *et al.*, 2020; Ratnawati *et al.*, 2014). Meanwhile, the $\text{WO}_3/\text{TiO}_2\text{-NT}$ composite showed a lower bandgap of 3.27 eV due to WO_3 , a semiconductor with 2.7 eV (Djurišić *et al.*, 2020).

The bandgap energy of $\text{WO}_3/\text{TiO}_2\text{-NT/Ti}$ was between $\text{TiO}_2\text{-NT/Ti}$ (3.28 eV) and WO_3 (2.7 eV). However, the low reduction in bandgap was due to the limited amount of WO_3 loaded onto the $\text{TiO}_2\text{-NT/Ti}$, as confirmed by EDX analysis. This bandgap narrowing enhanced the material's ability to absorb visible light, thereby improving photocatalytic potential (He *et al.*, 2022).

3.5 FESEM-EDX

Figure 5 shows the morphology of photoanode based on FESEM analysis, indicating nanotube arrays arranged on the Ti plate's surface with WO_3 loading. The nanotube arrays showed a wide variety of sizes and dimensions. Subsequently, the dimensions were calculated, showing inner diameters between 164 and 194 nm, wall thicknesses from 28 to 37 nm, and heights ranging from 522 to 703 nm. The preserved morphology suggested that the primary factors influencing nanotube dimensional changes were the anodization conditions, such as

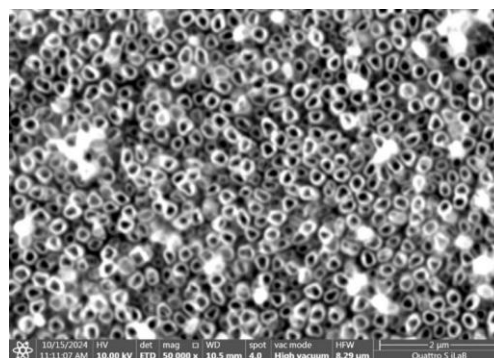


Fig. 5 FESEM image of $\text{WO}_3/\text{TiO}_2\text{-NT/Ti}$ photoanode

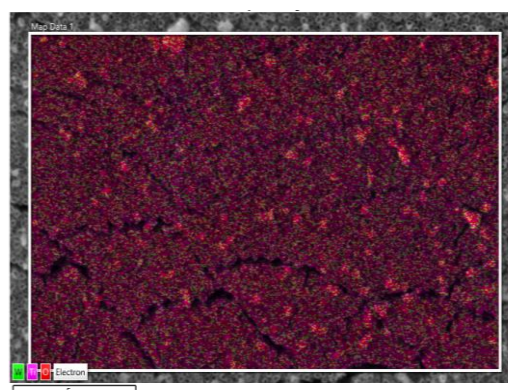


Fig. 6 EDX elemental mapping of $\text{WO}_3/\text{TiO}_2\text{-NT/Ti}$ photoanode

H_2O content affecting length and fluoride ions impacting diameter. Other influencing factors were voltage, duration, and stirring conditions that affected the electrolyte solution uniformity during anodization (Indira *et al.*, 2015; Lockman *et al.*, 2010).

The EDX analysis of $\text{WO}_3/\text{TiO}_2\text{-NT/Ti}$ confirmed that the $\text{TiO}_2\text{-NT}$ layer was successfully formed on Ti plate, with WO_3 being composited within the nanotube layer. This result was attributed to the in-situ anodization synthesis method, where $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$ was added as a precursor to the electrolyte during the anodization process. As shown in Figure 6, the nanotube distribution appeared uniform, forming circular structures. The EDX elemental composition by weight was 69.7%, 30.2%, and 0.1% for Ti, O, and W, respectively.

3.6 X-ray photoelectron spectroscopy (XPS)

The X-ray Photoelectron Spectroscopy (XPS) analysis provided a detailed understanding of the surface composition and chemical states in the $\text{WO}_3/\text{TiO}_2\text{-NT/Ti}$ photoanode, as shown in Figure 7. The high-resolution spectrum for Ti 2p showed two distinct peaks at binding energy of 458.43 eV ($\text{Ti } 2p_{3/2}$) and 464.12 eV ($\text{Ti } 2p_{1/2}$), confirming the presence of Ti^{4+} in TiO_2 . These peaks were consistent with the values reported in the literature for stoichiometric TiO_2 , typically observed at 458.5–459 eV and 463.8–464.5 eV, respectively (Mahadik *et al.*, 2023). The absence of peaks near 455 eV showed the complete oxidation of the Ti substrate, distinguishing TiO_2 from metallic titanium (Ti^0), which had a $\text{Ti } 2p_{3/2}$ peak at 454.5–455 eV (Natu *et al.*, 2021).

The O 1s spectrum was deconvoluted into two peaks, 530.61 eV and 531.77 eV, representing lattice oxygen (O_L) and surface oxygen vacancies or hydroxyl groups (O_V), respectively. The O_L peak at 530.61 eV was attributed to oxygen in TiO_2 and

WO₃, while the O_v peak indicated the presence of surface defects, serving as electron traps and enhancing photocatalytic performance (Y. Wang *et al.*, 2018). The binding energies observed for oxygen bonded to Ti and tungsten were consistent with previously reported values for TiO₂ (529.8–530.5 eV) (Natu *et al.*, 2021) and WO₃ (530.0–530.8 eV) (Mahadik *et al.*, 2023), showing the successful integration of the two oxides. The higher-energy O_v peak at 531.77 eV showed the presence of oxygen vacancies or adsorbed hydroxyl groups, which were essential for improving catalytic activity.

The W 4f spectrum showed two main peaks at 36.96 eV (W 4f_{7/2}) and 35.13 eV (W 4f_{5/2}), corresponding to W⁶⁺ in WO₃. The values were in line with previous reports, where W⁶⁺ in WO₃ appeared within the range of 36.8–37.2 eV (Mahadik *et al.*,

2023). The absence of additional peaks at lower binding energies associated with reduced tungsten species (e.g., W⁵⁺ or W⁴⁺) confirmed the formation of stoichiometric WO₃ with minimal oxygen vacancies.

The wide survey spectrum confirmed the presence of Ti, W, and O elements, without significant impurities, validating the composition of the photoanode. Compared to pure TiO₂ or WO₃ films, the combination of these two oxides in the composite material offered potential synergistic effects, such as improved charge separation and photocatalytic activity. The observed peaks and binding energies were consistent with previous reports, showing the successful fabrication of a high-quality WO₃/TiO₂/Ti photoanode with minimal surface defects.

3.7 Analysis of performance testing for PFC system

The performance of PFC system using Ti-based photoanodes (TiO₂-NT and WO₃/TiO₂-NT heterojunctions) with three different WO₃ loadings (0.3, 0.5, and 0.78 g) was evaluated for COD degradation, electricity generation, and hydrogen production. A Cu₂O/Cu photocathode was used to enhance the overall system efficiency, with the results shown below.

3.7.1 COD degradation analysis

As presented in Figures 8a and 8b, the PFC system with WO₃/TiO₂-NT photoanode showed better photocatalytic performance compared to PFC with TiO₂-NT photoanode and photocatalysis TiO₂-NT. Among the WO₃/TiO₂-NT samples, the TW3 (0.3 g WO₃) achieved the highest COD removal efficiency of 84% after 240 minutes. In comparison, TW5 (0.5 g WO₃) and TW7 (0.78 g WO₃) achieved COD degradation rates of 64% and 51%, respectively. The TiO₂-NT photoanode showed a moderate COD reduction, while TiO₂-NT photocatalysis

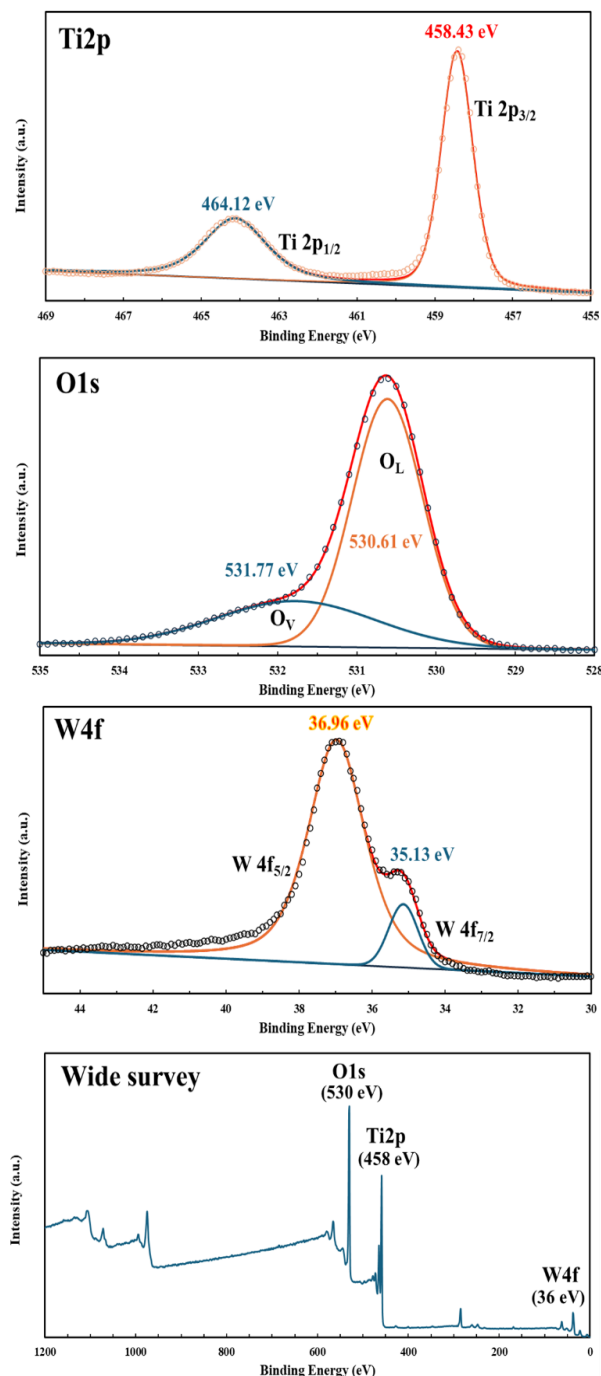


Fig. 7 XPS spectra of Ti2p, O1s, W4f, and wide survey of WO₃/TiO₂-NT/Ti photoanode

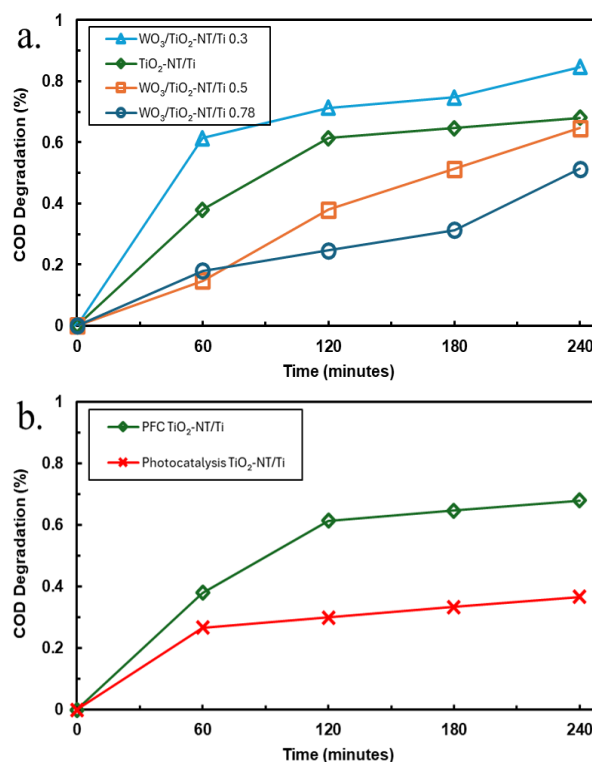


Fig. 8 (a) COD degradation efficiency of WO₃/TiO₂-NT/Ti and TiO₂-NT/Ti photoanode (b) Comparison of PFC TiO₂-NT and photocatalysis TiO₂-NT

(unconnected TiO_2 -NT photoanode) performed the least effectively, with only 36% degradation.

The significant improvement observed in the WO_3/TiO_2 -NT photoanodes could be attributed to the formation of a heterojunction structure between WO_3 and TiO_2 . This heterojunction enhanced light absorption, particularly in the visible spectrum, due to narrow bandgap of WO_3 (2.6–2.8 eV), thereby promoting efficient charge carrier separation by minimizing electron-hole recombination. The photogenerated holes (h^+) in WO_3 effectively oxidized organic compounds in POME, accelerating COD degradation. However, excessive WO_3 loading, as observed in TW5 and TW7, might reduce active surface sites and inhibit light penetration, causing diminished photocatalytic performance (Husein *et al.*, 2024; Pratiwi *et al.*, 2023; Slamet *et al.*, 2022). Kee *et al.*, (2020) also reported the role of concentration composites in improving degradation efficiency.

3.7.2 Electricity Generation Performance

The electricity generation analysis is shown in the current and power density plots (Figures 9a and 9b). The results showed the enhancement achieved by incorporating WO_3 into the TiO_2 -NT structure. The TW3 sample showed the highest current density (0.0076 mA/cm²) and power density (0.0375 mW/cm²) after 240 minutes, outperforming TW5, TW7, and TiO_2 -NT. The TiO_2 -NT photocatalysis system produced negligible electrical output due to the absence of an electron transfer pathway to the $\text{Cu}_2\text{O}/\text{Cu}$ photocathode.

The enhanced current and power generation in WO_3/TiO_2 -NT samples was attributed to the synergistic effect of the heterojunction mechanism. Under light irradiation, WO_3 absorbed visible light and generated electrons in its conduction band (CB), which were transferred to the CB of TiO_2 due to the favorable energy band alignment. This process reduced

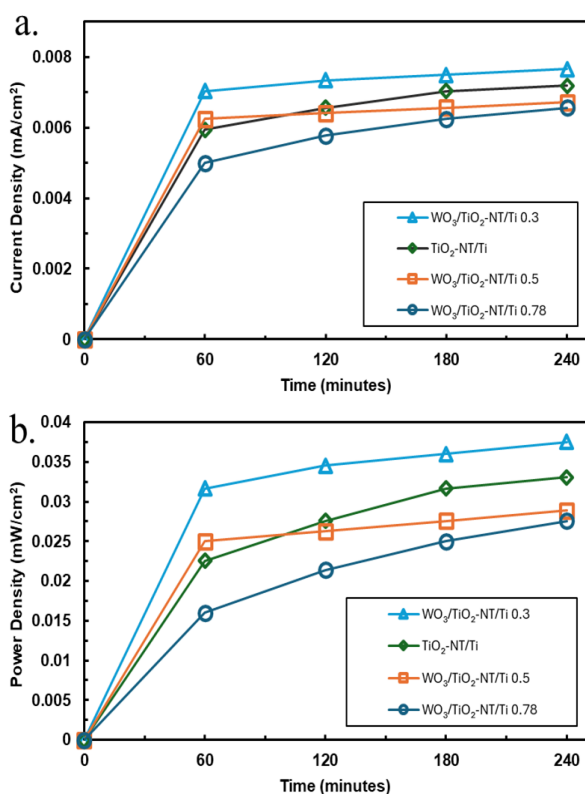


Fig. 9 (a) Current density and (b) power density of WO_3/TiO_2 -NT/Ti and TiO_2 -NT/Ti photoanode

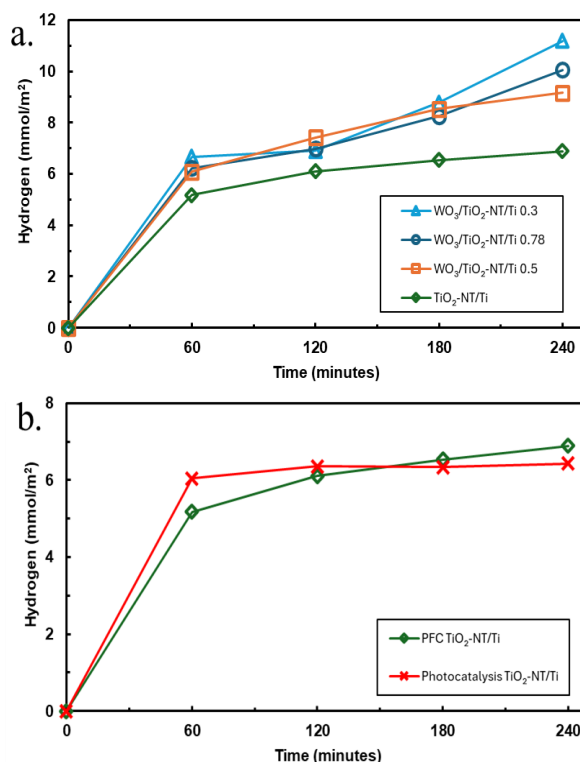


Fig. 10 (a) Hydrogen production of WO_3/TiO_2 -NT/Ti and TiO_2 -NT/Ti photoanode (b) Hydrogen production of PFC TiO_2 -NT and photocatalysis TiO_2 -NT

electron-hole recombination, increasing the availability of electrons for transfer to the $\text{Cu}_2\text{O}/\text{Cu}$ photocathode, which contributed to hydrogen evolution and power generation. The optimal WO_3 content in TW3 provided sufficient active sites and maintained efficient light absorption without hindering charge transfer, showing superior performance compared to TW5 and TW7. Similarly, (Kee *et al.*, 2020) emphasized the importance of heterojunctions for improving photocurrent densities in TiO_2 -based photoanodes.

3.7.3 Hydrogen Production Analysis

As presented in Figure 10a, the TW3 sample showed the highest cumulative hydrogen generation (11.18 mmol/m²) after 240 minutes, followed by TW7 and TW5. In comparison, the TiO_2 -NT photoanode and photocatalysis TiO_2 -NT systems generated significantly lower hydrogen yields. The superior hydrogen evolution in TW3 could be attributed to the optimized WO_3 loading (0.3 g), which enhanced visible-light absorption and charge separation efficiency. The mechanism included the excitation of electrons (e^-) in WO_3 under visible light, followed by their transfer to TiO_2 -NT and $\text{Cu}_2\text{O}/\text{Cu}$ photocathode. At the photocathode, these electrons drive the hydrogen evolution reaction (HER) through the reduction of protons (H^+):



The photogenerated holes in WO_3/TiO_2 -NT facilitated the oxidation of organic pollutants, contributing to simultaneous COD degradation. The higher hydrogen production observed in TW3 suggested that 0.3 g WO_3 provided an optimal balance between light absorption, charge separation, and surface reactivity. Excess WO_3 in TW7 and TW5 could function as a light-shielding layer, reducing photocatalytic efficiency (Husein

et al., 2024; Muttaqin et al., 2022; Pratiwi et al., 2023; Yu et al., 2024).

3.7.4 Mechanism of heterojunction $\text{WO}_3/\text{TiO}_2\text{-NT}/\text{Ti}$ photoanode

The mechanism of heterojunction formation between TiO_2 and WO_3 significantly influenced the overall performance of COD degradation, electricity generation, and hydrogen production in the PFC system. Based on the experimental findings, the system can adopt two primary heterojunction mechanisms, namely Z-scheme and Type-II based on the WO_3 loading (Z. Wang et al., 2021). These mechanisms determine the efficiency of charge separation, electron-hole recombination rate, and redox potential of the system (Ge et al., 2019). However, we have not yet been able to confirm with certainty which heterojunction mechanism predominantly governs the system.

In the Z-scheme heterojunction, under light irradiation, both WO_3 and TiO_2 are excited to generate electron-hole pairs in their conduction band (CB) and valence band (VB), respectively. The electrons from the conduction band of WO_3 recombine with the holes in the valence band of TiO_2 and excite to the conduction band of TiO_2 which effectively suppresses the charge recombination. This recombination process enables the retention of highly active electrons in the conduction band of TiO_2 and highly oxidizing holes in the valence band of WO_3 . In comparison, the valence band WO_3 has a more positive oxidation potential (3.5 V vs. NHE) than TiO_2 (2.9 V vs. NHE) (Djurišić et al., 2020), facilitating efficient oxidation of organic pollutants in POME. Meanwhile, the conduction band electrons of TiO_2 migrate to the Cu_2O photocathode because of the favourable Fermi level arrangement, contributing to the HER and electricity generation (He et al., 2022; Queiroz et al., 2022). This synergistic charge transfer pathway in the Z-scheme mechanism ensures high redox activity and enhanced

separation of charge carriers, thereby explaining the superior performance of $\text{WO}_3/\text{TiO}_2\text{-NT}/\text{Ti}$ photoanode in COD degradation, current density generation, and hydrogen production (Z. Wang et al., 2021).

For Type-II heterojunction mechanism, the staggered band arrangement between WO_3 and TiO_2 leads to the migration of electrons from the conduction band of TiO_2 to WO_3 . Meanwhile, the holes are transferred from the valence band of WO_3 to TiO_2 . This mechanism reduces the rate of electron-hole recombination, but the redox potentials of the separated charge carriers are compromised. The electrons in the conduction band of TiO_2 , which transfer to the conduction band of WO_3 , possess a lower reducing potential compared to those in the Z-scheme mechanism. Similarly, the holes in the valence band of TiO_2 show weaker oxidative potential. The illustration describing the mechanisms occurring in both Type-II and Z-scheme heterojunctions, particularly in the $\text{WO}_3/\text{TiO}_2\text{-NT}$ composite for POME degradation, electricity generation, and hydrogen production, has been provided in Figure 11. Additionally, the schematic also includes the involvement of $\text{Cu}_2\text{O}/\text{Cu}$ as the photocathode in the system.

At the WO_3/TiO_2 interface in Z-scheme, the recombination of less active carriers maximizes the redox ability. This serves as the best option for applications requiring strong oxidative and reductive potentials, such as COD degradation. Meanwhile, the Type-II heterojunction prioritizes charge separation and electron availability. The conduction band of TiO_2 lies slightly lower than WO_3 , while the valence band is positioned lower higher. This arrangement drives the direction of charge carrier migration and determines the heterojunction type. In the Z-scheme mechanism, the recombination pathway enables efficient use of the charge carriers' redox potential. Meanwhile, in Type-II mechanism, the spatial separation of electrons and holes reduces recombination but limits their redox power.

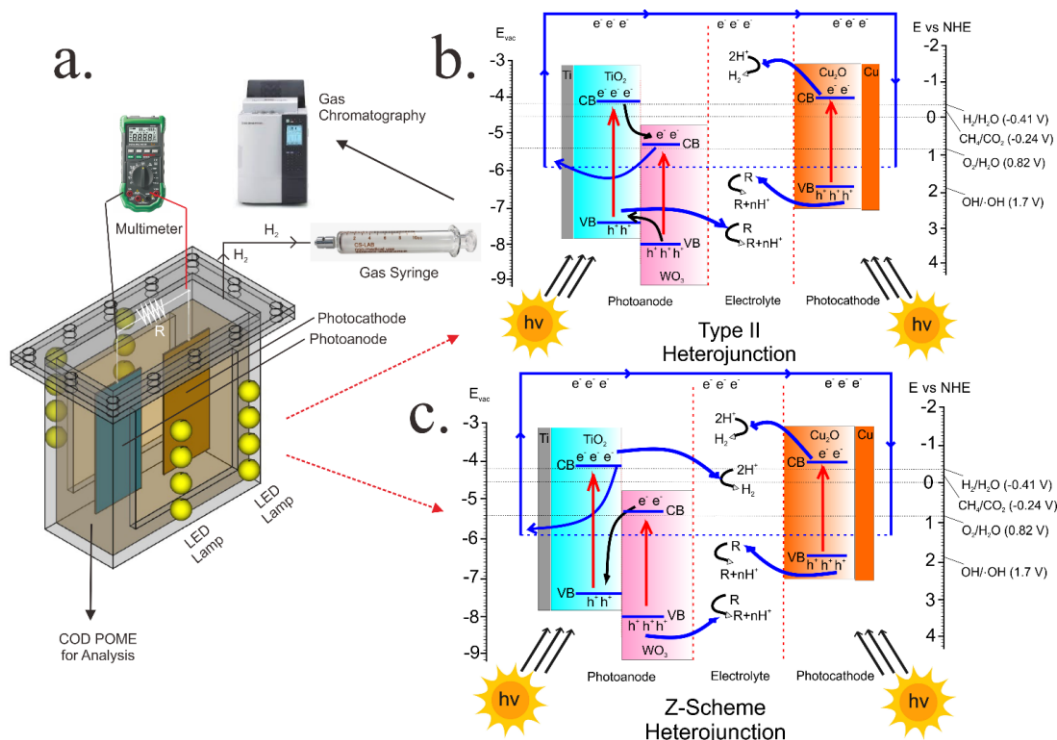


Fig. 11 (a) Schematic design of the photocatalysis-fuel cell reactor system with a $\text{WO}_3/\text{TiO}_2\text{-NT}/\text{Ti}$ photoanode and a $\text{Cu}_2\text{O}/\text{Cu}$ photocathode, (b) illustration of the charge transfer mechanism via a type-II heterojunction, and (c) via a Z-scheme heterojunction.

4. Conclusion

In conclusion, this research showed that WO₃/TiO₂-NT/Ti photoanode had excellent performance in PFC system for POME degradation, hydrogen production, and electricity generation. The results showed that TW3 achieved the highest COD degradation of 84% and 11.18 mmol/m² for hydrogen production, TW3 photoanode showed the highest power density of 0.0375 mW/cm², facilitated by efficient electron transfer from WO₃ to the conduction band of TiO₂ and the Cu₂O photocathode. The WO₃/TiO₂-NT/Ti photoanode showed promising properties for integrated photocatalytic and photoelectrochemical applications, offering significant potential for wastewater treatment, clean energy generation, and hydrogen production.

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